## NPV

## **Pneumatic Cylinder**

#### Features and Benefits :

- 1. All cylinders manufactured by NPV mount directly to our valves eliminating need for an adapter plate. All gates are machined to adapt to manual or automated operation
- 2. Cylinder barrels are manufactured of a lightweight, high-strength, corrosion-resistant composite material, designed specifically for adverse environments
- 3. All cylinder operated valves supplied with Stainless Steel lockout bar and limit switch brackets
- 4. Piston seal is an elastomer quad seal providing longer life and positive seal compared to a standard o-ring seal
- 5. Cylinder stem seal is a U-cup design protected by a scraper for longer life and positive sealing
- 6. Length of lower cylinder bridge serves as guide for stem, reducing any side torque and extending seal life
- 7. When used on high cycle scavenger valves, extra precaution is taken to prevent stem and clevis coming apart by threading and pinning the connection
- 8. Cylinders are easily field repairable by replacing complete soft goods kit which includes o-rings, quad seal, wiper and u-cup
- NPV Valves are designed to accept a new cylinder or convert manual valve to automated operation in line but but under ZERO line pressure
- Due to light weight construction of all NPV cylinders and the strength of 4-post topworks, most installations do not require additional support





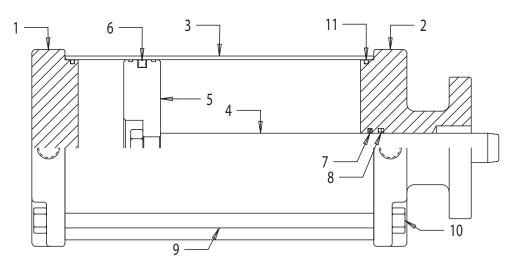
NPV cylinders: 5"-20" bore



Stainless Steel bar for cylinder lockout in open and closed position

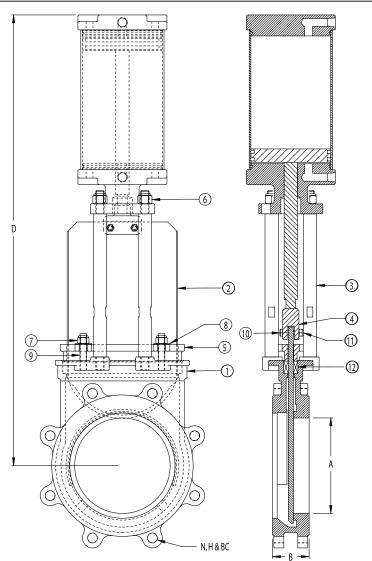
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PART #	DESCRIPTION	MATERIAL	QTY.
1	CAST TOP CAP	ALUMINUM 356	1
2	CAST BOTTOM CAP	ALUMINUM 356	1
3	CYLINDER	ALUMINUM	1
4	PISTON ROD	CHROMED*	1
5	PISTON HEAD	ALUMINUM	1
6	PISTON SEAL	BUNA	1
7	ROD SEAL	VITON	1
8	ROD WIPER	POLYURERTHANE	1
9	TIE ROD	303 S.S.	
10	TIE ROD NUT	304 S.S.	8
11	O-RING	BUNA	1

BORE	TIE RODS					
SIZE	DIA.	TORQUE				
5"	1/2"	15-30				
6"	1/2"	15-30				
8"	1/2"	30-70				
10"	5/8"	55-110				
12"	5/8"	70-110				
14"	5/8"	70-110				
16"	5/8"	70-110				
20"	5/0"	70-110				



#	PART NAME	MATERIAL				
1	BODY	CG8M (317 S.S.)				
2	GATE	316L S.S.				
3	STANCHION	303 S.S.				
4	COUPLING	CG8M (317 S.S.)				
5	GLAND	CG8M (317 S.S.)				
6	NYLOCK NUT	18.8 S.S.				
7	GLAND NYLOCK NUT	18.8 S.S.				
8	GLAND WASHER	18.8 S.S.				
9	GLAND STUD	18.8 S.S.				
10	COUPLING BOLT	18.8 S.S.				
11	COUPLING NYLOCK NUT	18.8 S.S.				
12	PACKING	SYNTHETIC (2-12PH)				
13	AIR CYLINDER ASSEMBLY	N/A				

1	1		1	1	1	1						
	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"	30"
Α	3"	3 3/4"	5 3/4"	7 5/8"	9 1/2"	11 1/8"	13 3/16"	15 35/64"	17 7/16"	19 11/32"	23"	28 5/16"
В	2"	2"	2 1/4"	2 3/4"	2 3/4"	3"	3"	3 1/2"	3 1/2"	4 1/2"	4 1/2"	4 1/2"
N(HOLES)	4	8	8	8	12	12	12	16	16	20	20	28
H(TAP)	5/8" - 11	5/8" - 11	3/4" - 10	3/4" - 10	7/8" - 9	7/8" - 9	1" - 8	1" - 8	1 1/8" - 7	1 1/8" - 7	1 1/4" - 7	1 1/4" - 7
ВС	6"	7 1/2"	9 1/2"	11 3/4"	14 1/4"	17"	18 3/4"	21 1/4"	22 3/4"	25"	29 1/2"	36"
D	20 3/8"	22 1/4"	28 1/4"	34"	40"	47 1/2"	54 1/4"	63 3/4"	68 1/2"	75 3/4"	87"	105 1/4"